

DWG TYPE:
PRODUCTION

TITLE: **OPEN FRONT PRODUCE 1/2
TABLE**

FINISH:	SEE ORDER
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CHECKED BY:	DATE
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APPROVED BY:	DATE
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USED ON:

SIZE: B	TITLE BLOCK: TB-2008
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:

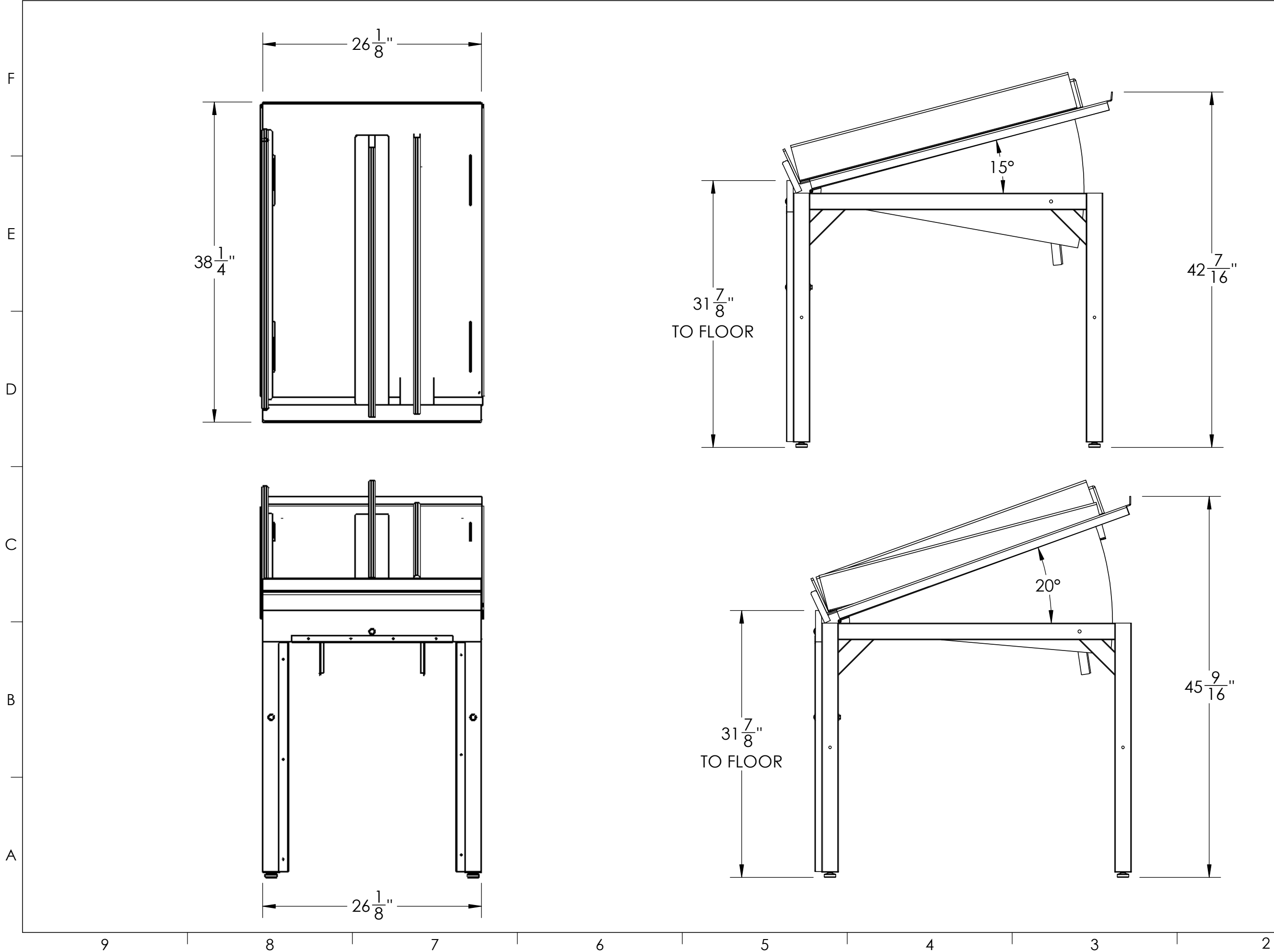
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**NOTE: SCREW ABS 2 TO TRAY FIRST
DO NOT SHIP LOOSE**



A horizontal number line with tick marks at every integer from 1 to 9. The numbers are labeled above the tick marks. The segment between 1 and 2 is shaded gray.



3209 Marquita Drive
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PH: (817) 244-8300

DWG# **31389** REV. **H**

ITEM(S) **PRO BIN 24 O**

DWG TYPE: **PRODUCTION**

TITLE: **OPEN FRONT PRODUCE 1/2 TABLE**

MATERIAL: **WOOD/METAL**

FINISH: **SEE ORDER**

DRAWN BY: **MU** DATE **04-08-16**

CHECKED BY: DATE

APPROVED BY: DATE

APPROVED BY: DATE

RELEASE FOR PRODUCTION DATE

USED ON:

SCALE: 1:11 SHEET # 2 OF 15

SIZE: **B** TITLE BLOCK: TB-2008

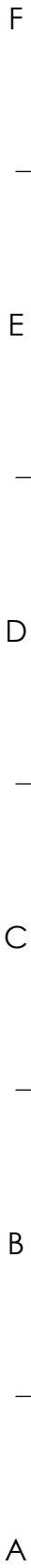
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TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X±.060 ±1°
.XX±.030
.XXX±.015

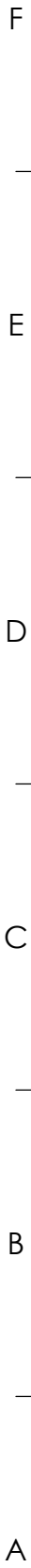
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A — B — C — D — E — F



A — B — C — D — E — F



A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

A — B — C — D — E — F

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A — B — C — D — E — F

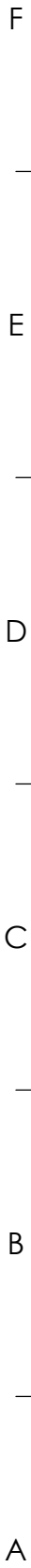
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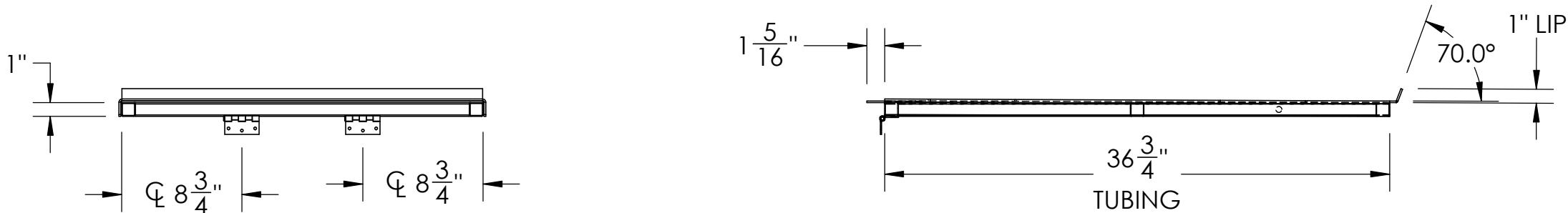
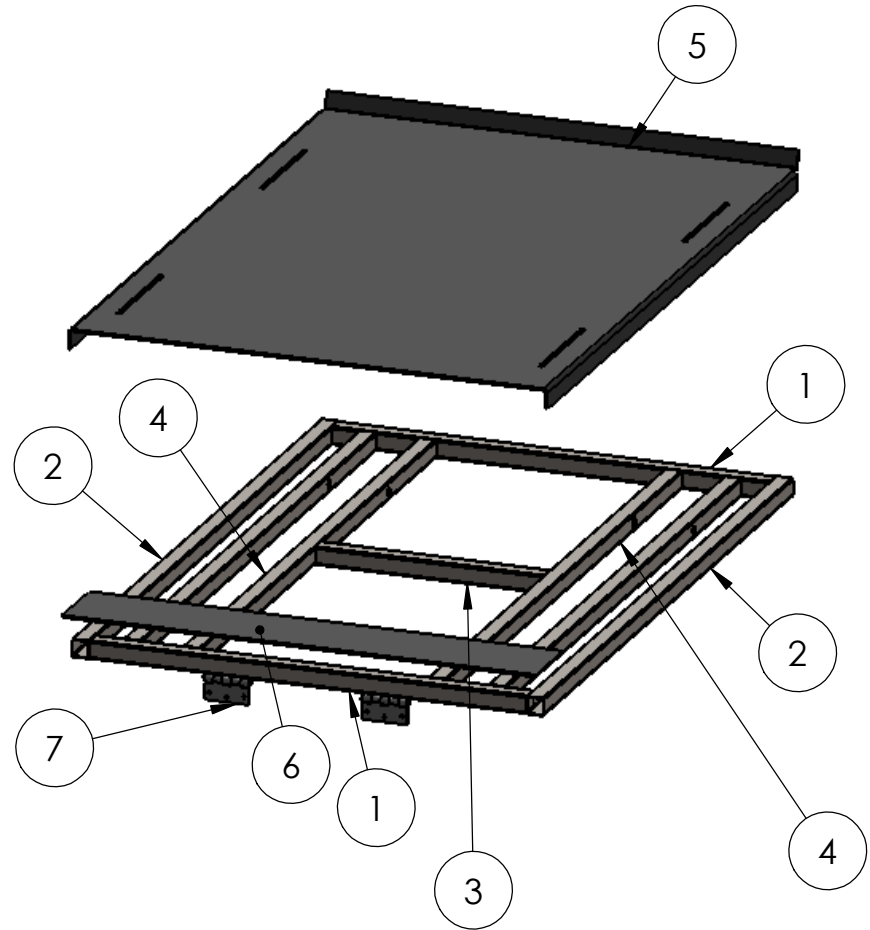
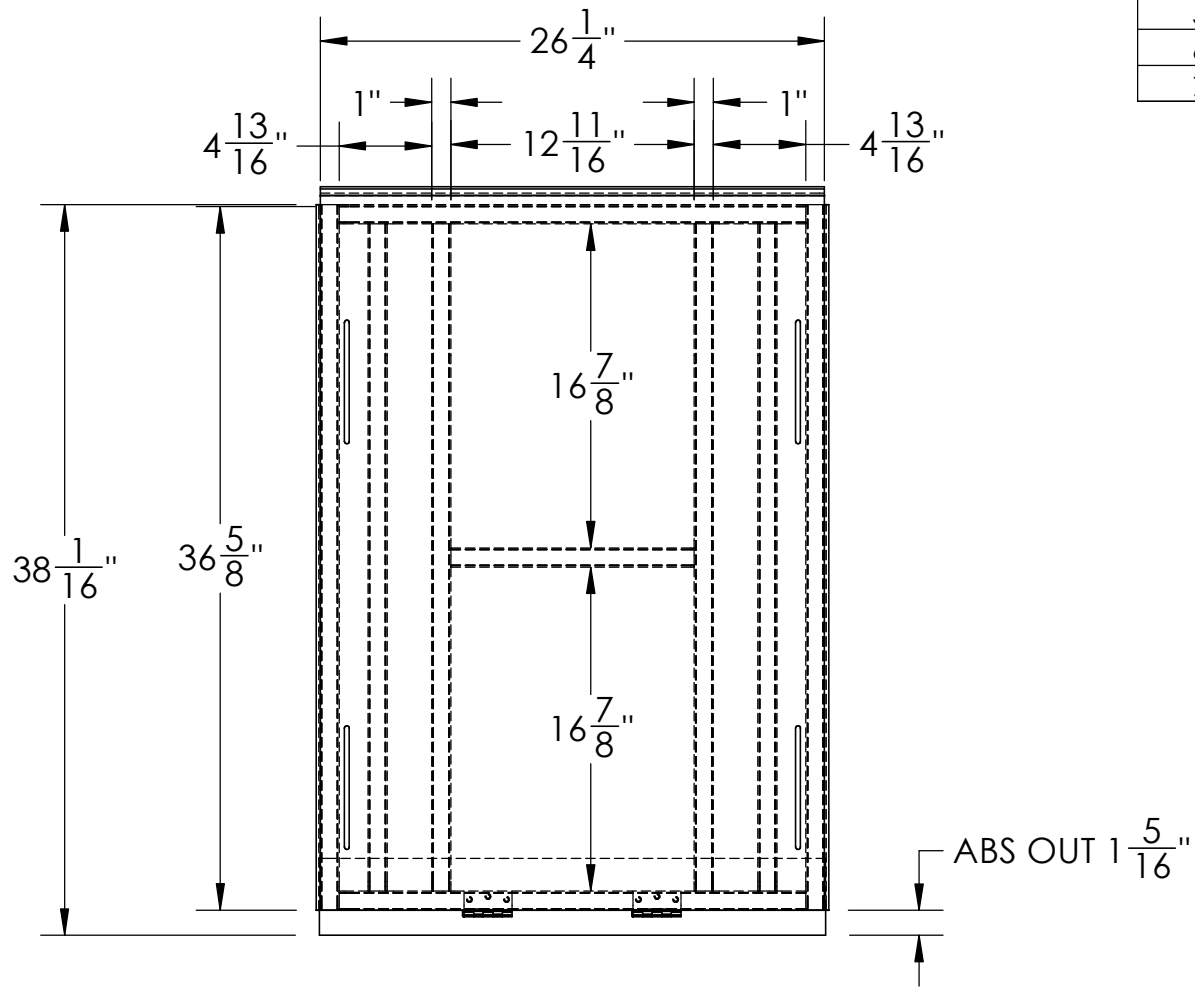


A — B — C — D — E — F

A — B — C — D — E — F

F
E
D
C
B
A

TRAY ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	TRAY FRONT & BACK TUBE	1" SQ. TUBING 24 5/16" LONG
2	2	TRAY SIDE TUBE	1" SQ. TUBING 36 3/4" LONG
3	1	SLANT TOP CROSS TUBE	1" SQ. TUBING 12 11/16" LONG
4	4	TRAY DIVIDER TUBE	1" SQ. TUBING 34 3/4" LONG
5	1	TRAY ABS 1	1/8" X 26 1/4" X 37 1/4" BLACK ABS (ROUTER)
6	1	TRAY ABS 2	1/8" X 4" X 26 3/8" BLACK ABS (ROUTER)
7	2	ZG010	2 1/2" BUTT HINGE ASSEMBLY



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DWG#	31389	REV.	H
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ITEM(S) **PRO BIN 24 O**

DWG TYPE: **PRODUCTION**

TITLE: **ADJUSTABLE RPC BIN
26 1/8"W x 36"D**

MATERIAL: **WOOD/METAL**

FINISH: **SEE ORDER**

DRAWN BY: MU	DATE 04-08-16
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CHECKED BY:	DATE
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APPROVED BY:	DATE
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APPROVED BY:	DATE
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RELEASE FOR PRODUCTION	DATE
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USED ON:

SCALE: 1:10	SHEET # 4 OF 15
SIZE: B	TITLE BLOCK: TB-2008

DRAWN ON: **SOLIDWORKS 2014**

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FRONT PANEL ASSEMBLY

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PRODUCT STOP	3/4" X 4" X 26 1/8" HARDWOOD (S4S)
2	1	CROSS RAIL 2	3/4" X 3 3/4" X 26 1/8" HARDWOOD (S4S+BEVEL)
3	1	LEG 3	3/4" X 3" X 27 7/16" HARDWOOD (S4S)
4	1	LEG 1	3/4" X 3" X 27 7/16" HARDWOOD (S4S)



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DWG#	31389	REV.	H
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ITEM(S)	PRO BIN 24 O
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DWG TYPE:	PRODUCTION
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TITLE:	ADJUSTABLE RPC BIN 26 1/8"W x 36"D
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	MU	DATE	04-08-16
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION		DATE	
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USED ON:

SCALE: 1:10	SHEET # 5 OF 15
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SIZE: B	TITLE BLOCK: TB-2008
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DRAWN ON:	SOLIDWORKS 2014
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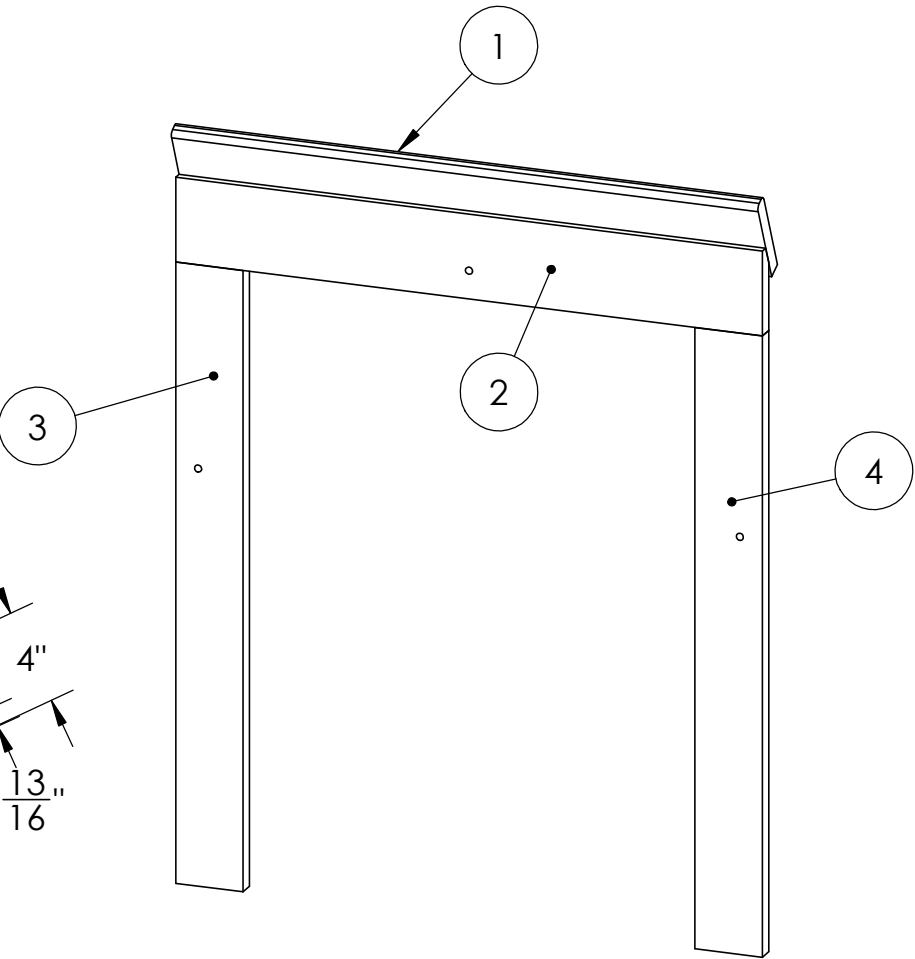
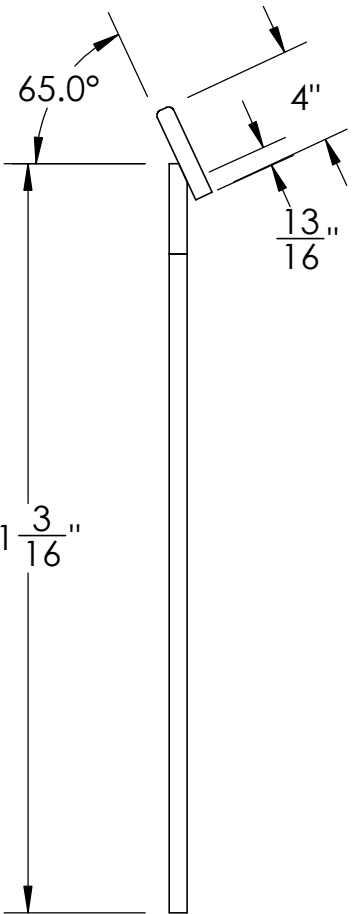
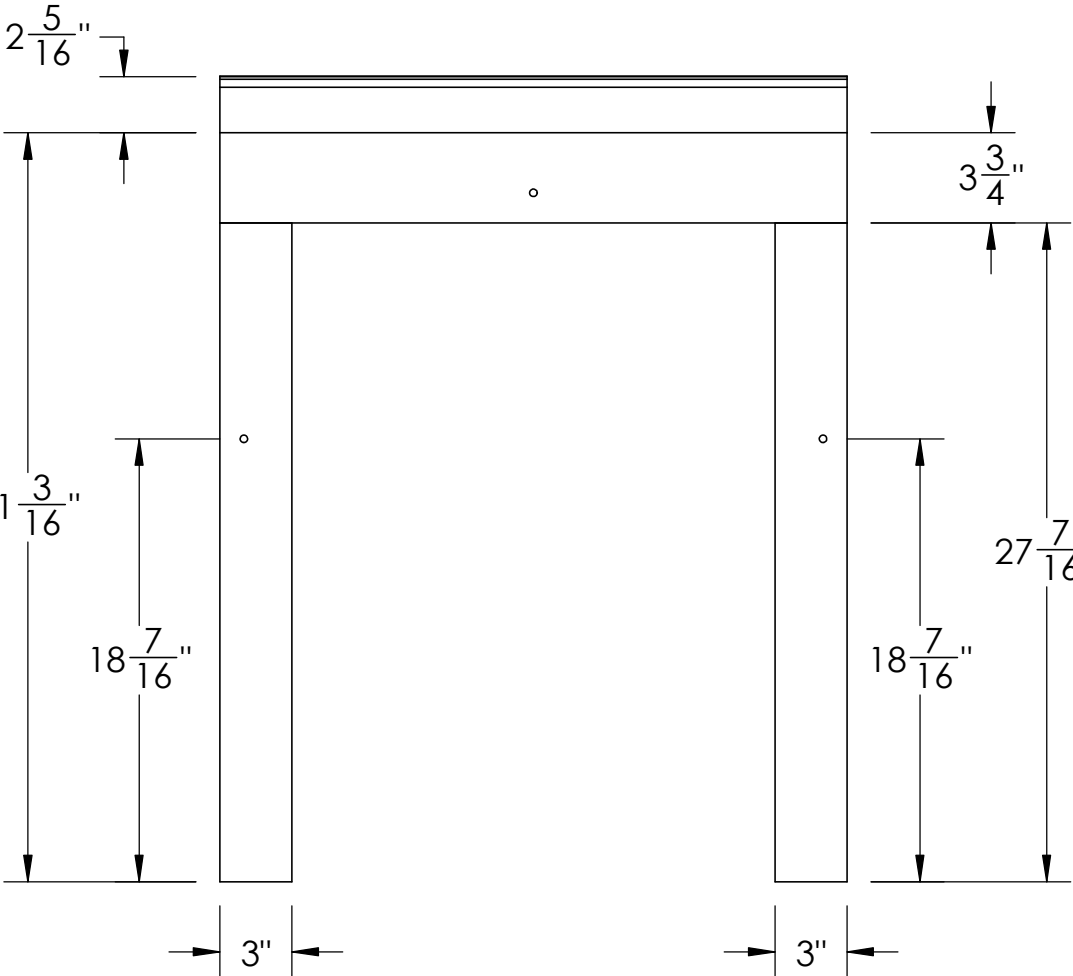
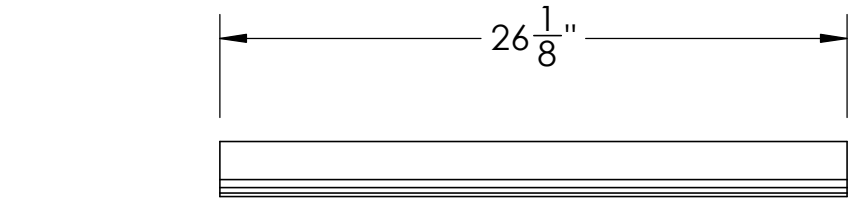
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C

B

A



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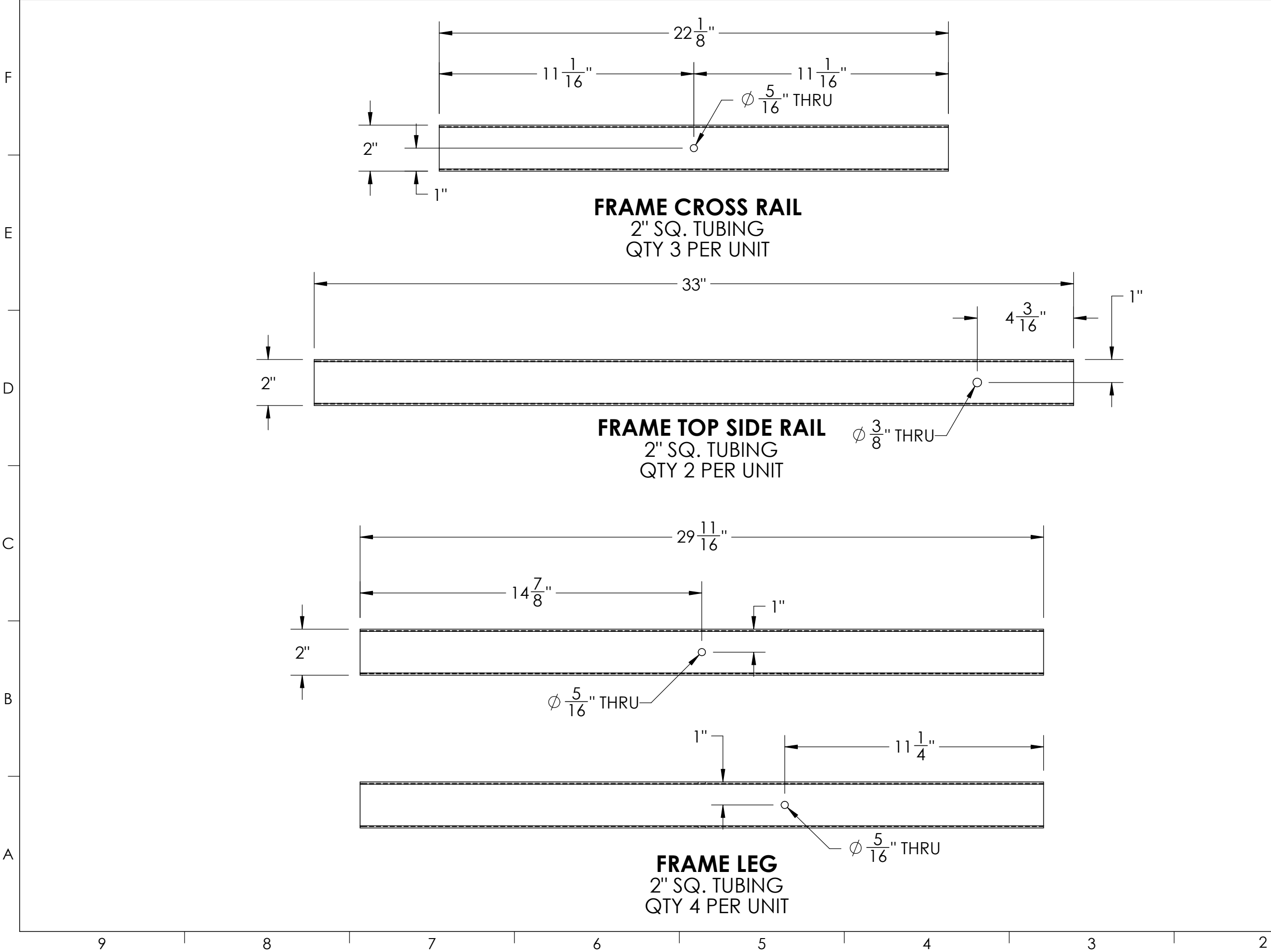
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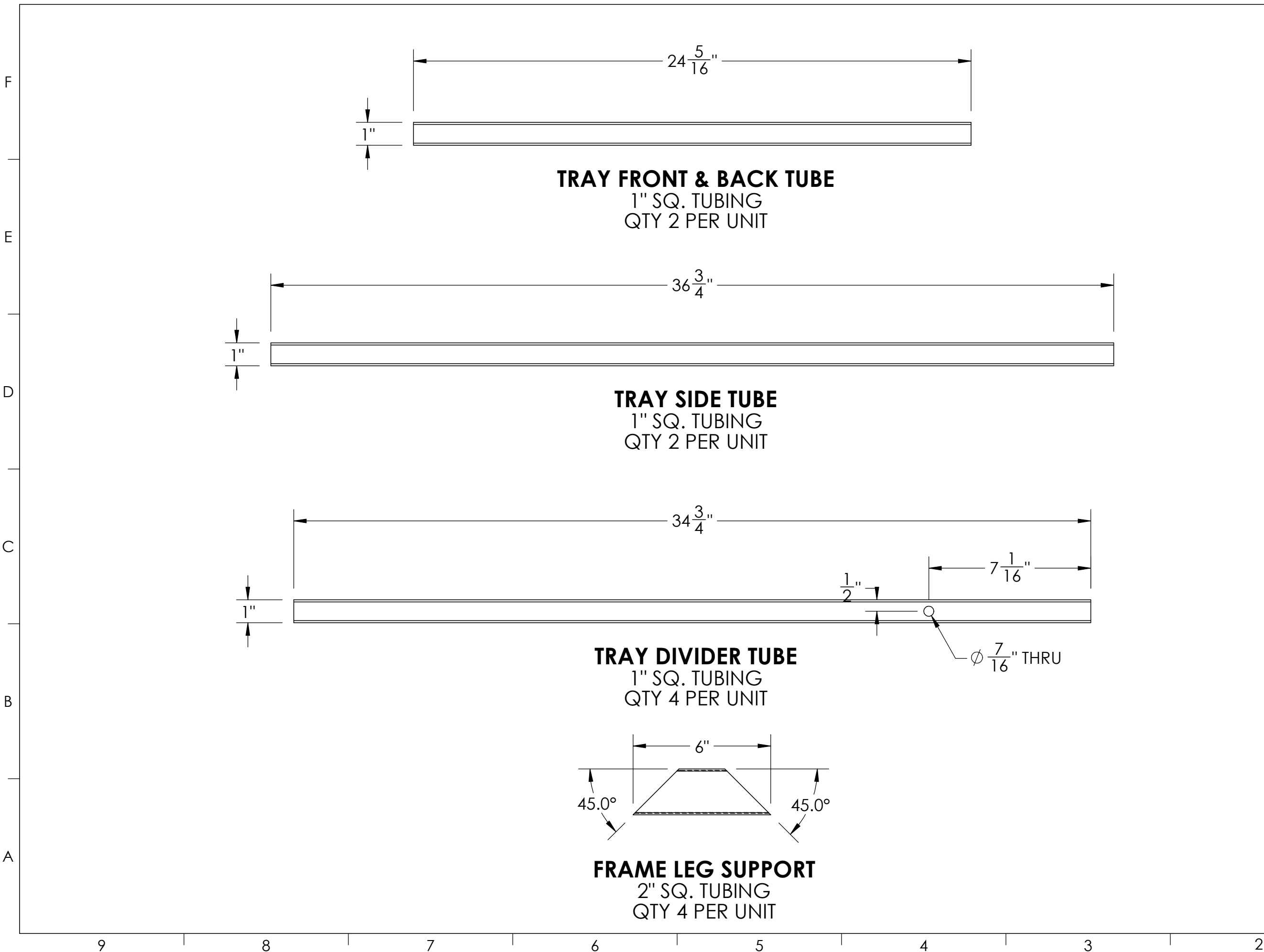
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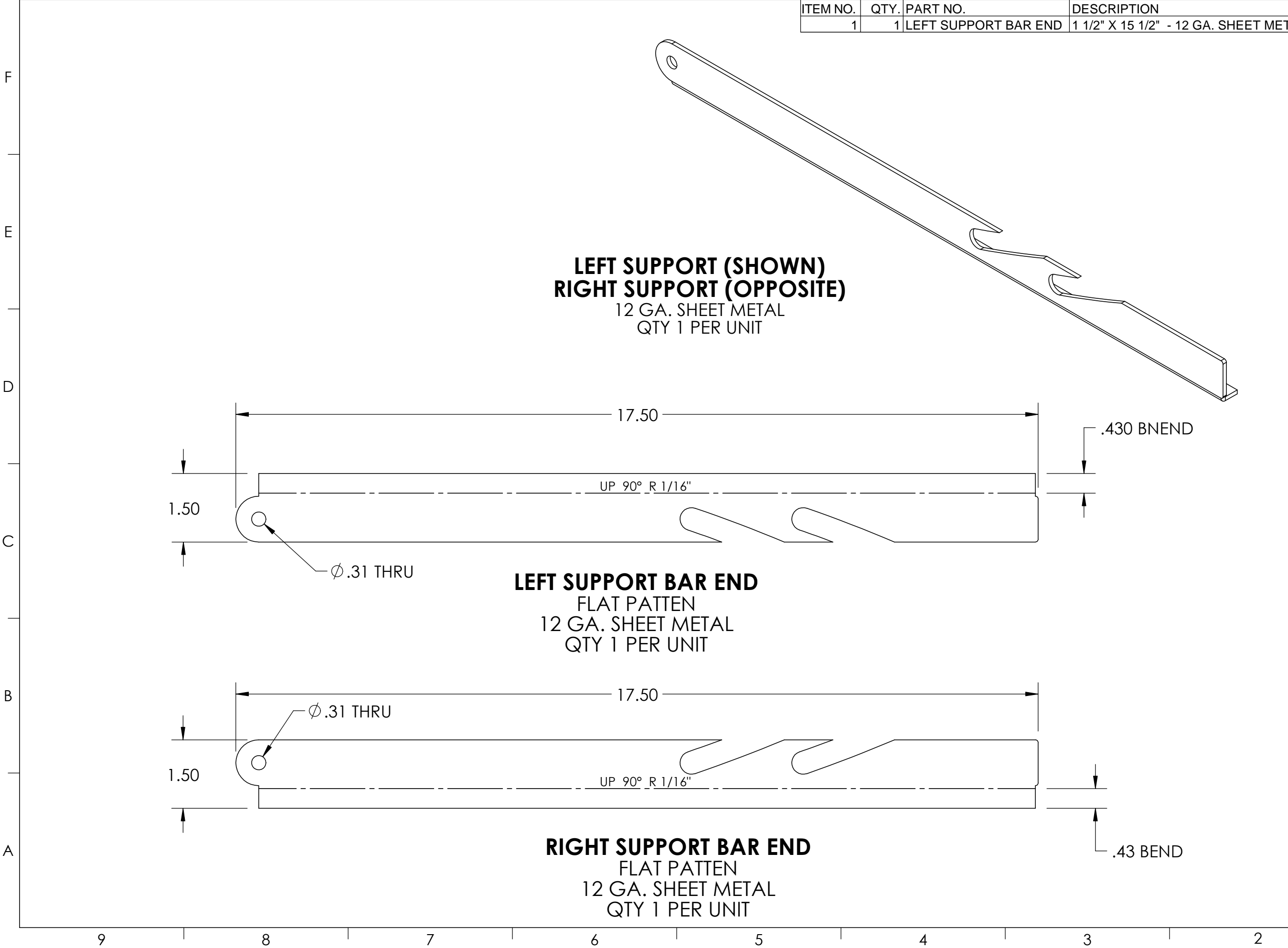


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DWG#	31389	REV.	H
ITEM(S)			
PRO BIN 24 O			
DWG TYPE:			
PRODUCTION			
TITLE:			
ADJUSTABLE RPC BIN 26 1/8"W x 36"D			
MATERIAL:			
WOOD/METAL			
FINISH:			
SEE ORDER			
DRAWN BY:		DATE	
MU		04-08-16	
CHECKED BY:		DATE	
APPROVED BY:		DATE	
APPROVED BY:		DATE	
RELEASE FOR PRODUCTION		DATE	
USED ON:			
SCALE: 1:4		SHEET # 6 OF 15	
SIZE: B		TITLE BLOCK: TB-2008	
DRAWN ON: SOLIDWORKS 2014			
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DWG#	31389	REV.	H			
ITEM(S) PRO BIN 24 O						
DWG TYPE: PRODUCTION						
TITLE: ADJUSTABLE RPC BIN 26 1/8"W x 36"D						
MATERIAL: WOOD/METAL						
FINISH: SEE ORDER						
DRAWN BY: MU		DATE 04-08-16				
CHECKED BY:		DATE				
APPROVED BY:		DATE				
APPROVED BY:		DATE				
RELEASE FOR PRODUCTION		DATE				
USED ON:						
SCALE: 1:4		SHEET # 7 OF 15				
SIZE: B		TITLE BLOCK: TB-2008				
DRAWN ON: SOLIDWORKS 2014						
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	LEFT SUPPORT BAR END	1 1/2" X 15 1/2" - 12 GA. SHEET MET



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DWG#	31389	REV.	H
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ITEM(S)	PRO BIN 24 O
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DWG TYPE:	PRODUCTION
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TITLE:	ADJUSTABLE RPC BIN 26 1/8"W x 36"D
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	MU	DATE	04-08-16
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION	DATE
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USED ON:	
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SCALE: 1:4	SHEET # 8 OF 15
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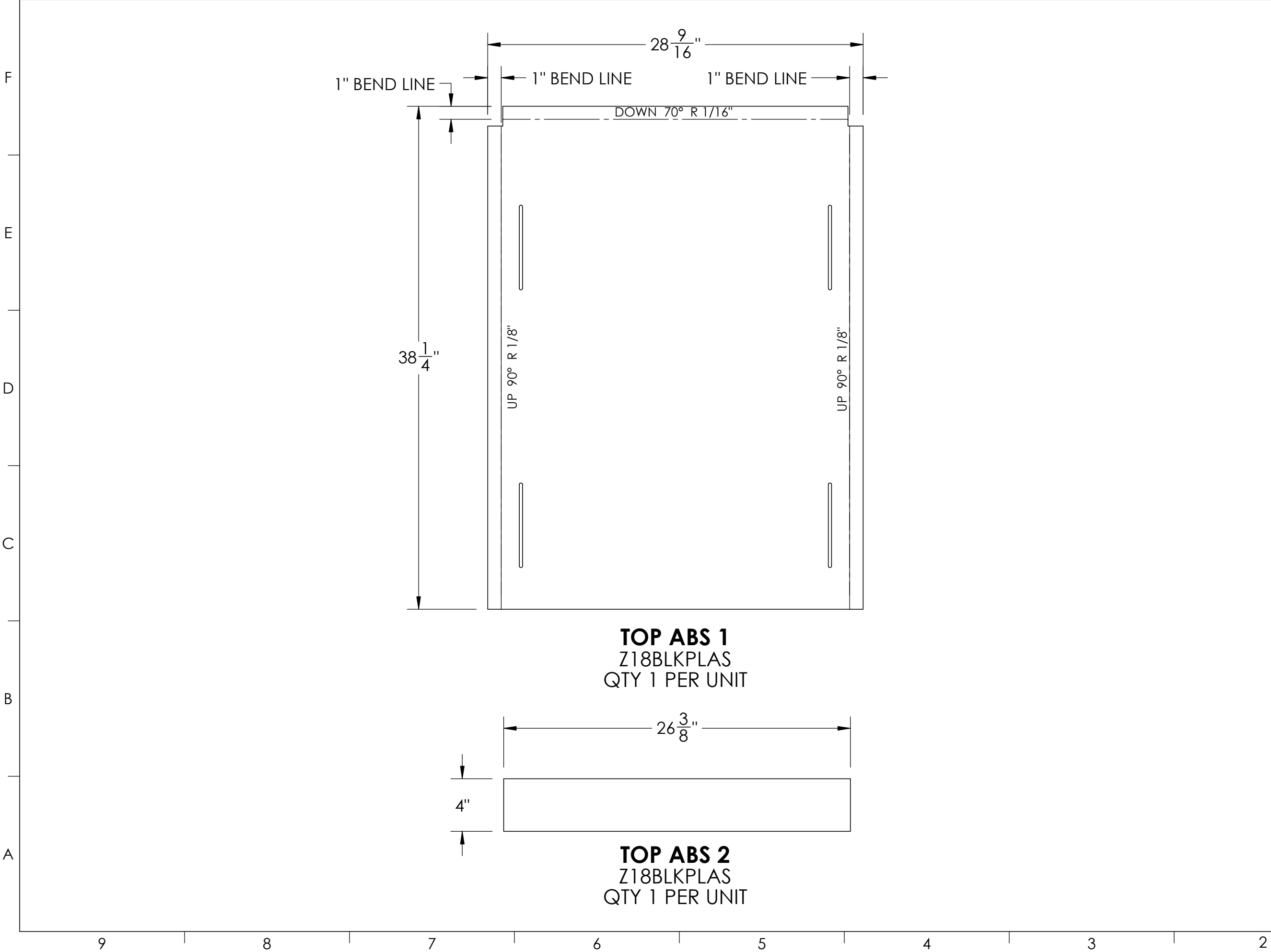
SIZE: B	TITLE BLOCK: TB-2008
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DWG#	31389	REV.	H
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ITEM(\$)	PRO BIN 24 O
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DWG TYPE:	PRODUCTION
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TITLE:	ADJUSTABLE RPC BIN 26 1/8"W x 36"D
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	DATE
MU	04-08-16

CHECKED BY:	DATE
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APPROVED BY:	DATE
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APPROVED BY:	DATE
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RELEASE FOR PRODUCTION	DATE
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USED ON:	
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SCALE: 1:7	SHEET # 9 OF 15
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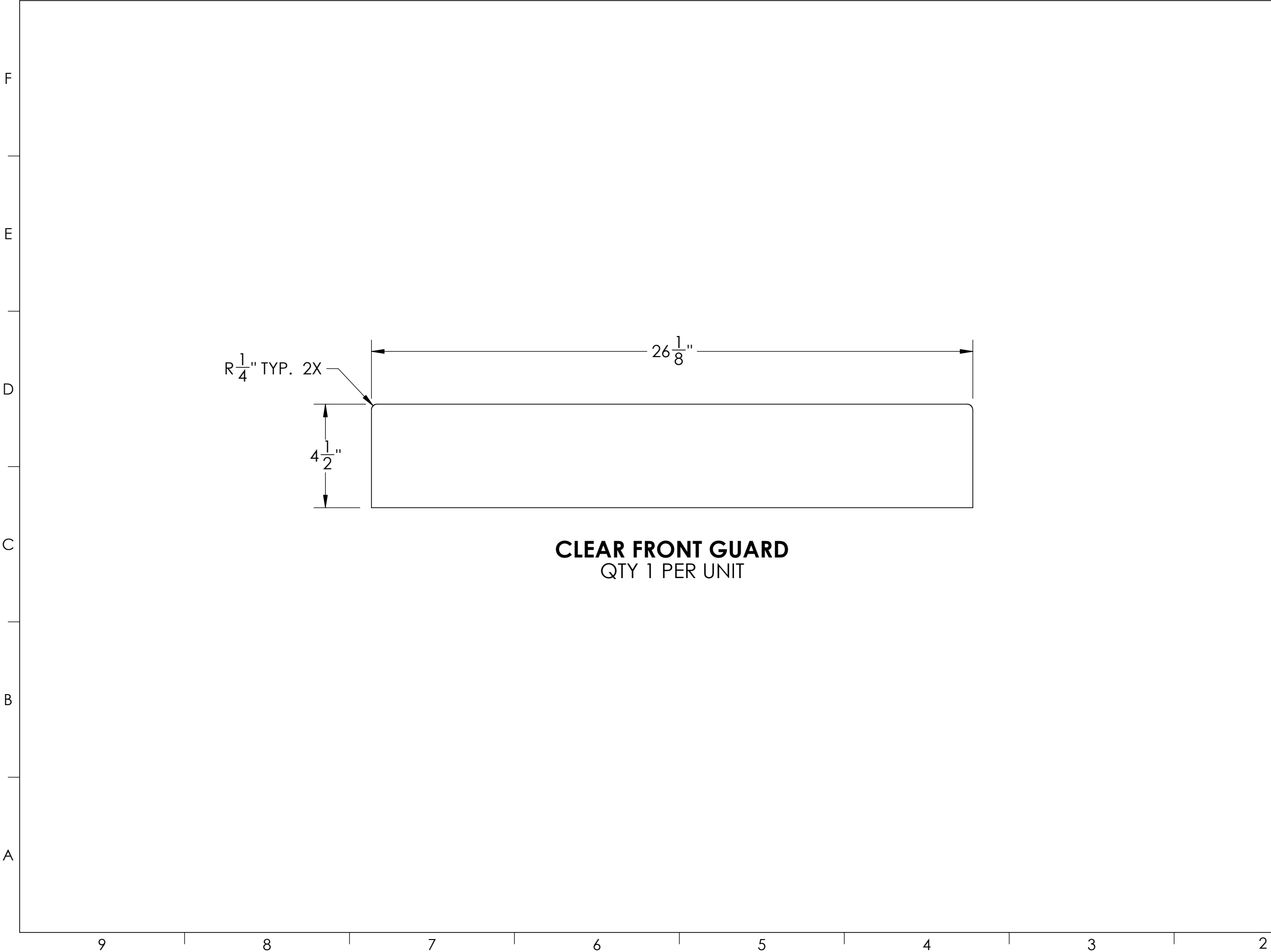
SIZE: B	TITLE BLOCK: TB-2008
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DWG#	REV.
31389	H
ITEM(\$) PRO BIN 24 O	
DWG TYPE: PRODUCTION	
TITLE: ADJUSTABLE RPC BIN 26 1/8"W x 36"D	
MATERIAL: WOOD/METAL	
FINISH: SEE ORDER	
DRAWN BY: MU	DATE 04-08-16
CHECKED BY:	DATE
APPROVED BY:	DATE
APPROVED BY:	DATE
RELEASE FOR PRODUCTION	DATE
USED ON:	
SCALE: 1:4	SHEET # 10 OF 15
SIZE: B	TITLE BLOCK: TB-2008
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<div><div>FRACTIONS</div><div>DECIMALS</div><div>ANGLES</div></div>	
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ITEM(S)	PRO BIN 24 O
---------	---------------------

TITLE:

ADJUSTABLE RPC BIN
26 1/8"W x 36"D

FINISH:	SEE ORDER
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CHECKED BY:	DATE
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APPROVED BY:	DATE
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USED ON:

SIZE: B	TITLE BLOCK: TB-2008
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FRACTIONS ±1/16"	DECIMALS .X ±.060 .XX ±.030 .XXX ±.015	ANGLES ±1°

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1

16 GA CRS
QTY 2 PER UNIT

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	METAL CORNER GUARD	2 3/16" X 27 3/8" - 16 GA. SHEET ME



H

PRO BIN 24 O

PRODUCTION

ADJUSTABLE RPC BIN
26 1/8"W x 36"D

WOOD/METAL

SEE ORDER

04-08-16

DATE _____

DATE _____

DATE _____

DATE _____

USED ON:

SHEET # 12 OF 15

TITLE BLOCK: TB-2008

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TOLERANCES ARE:

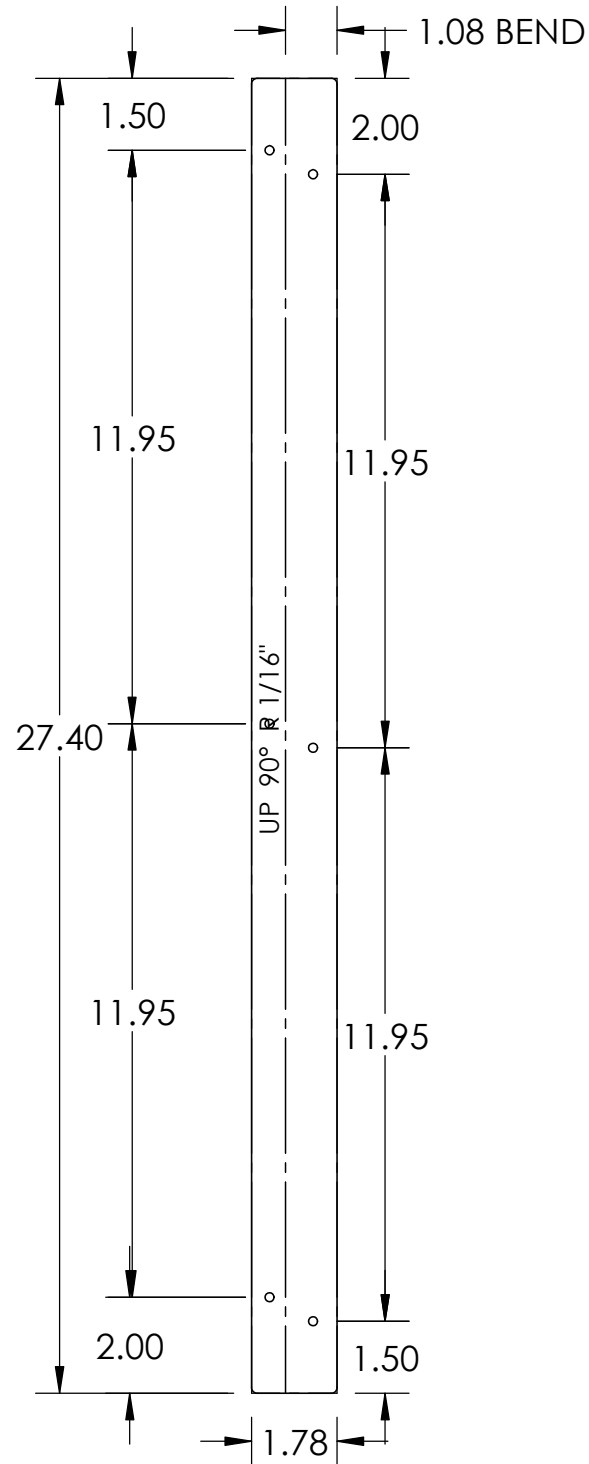
ANGLES
 $\pm 1^\circ$

.XX±.030
.XXX±.015

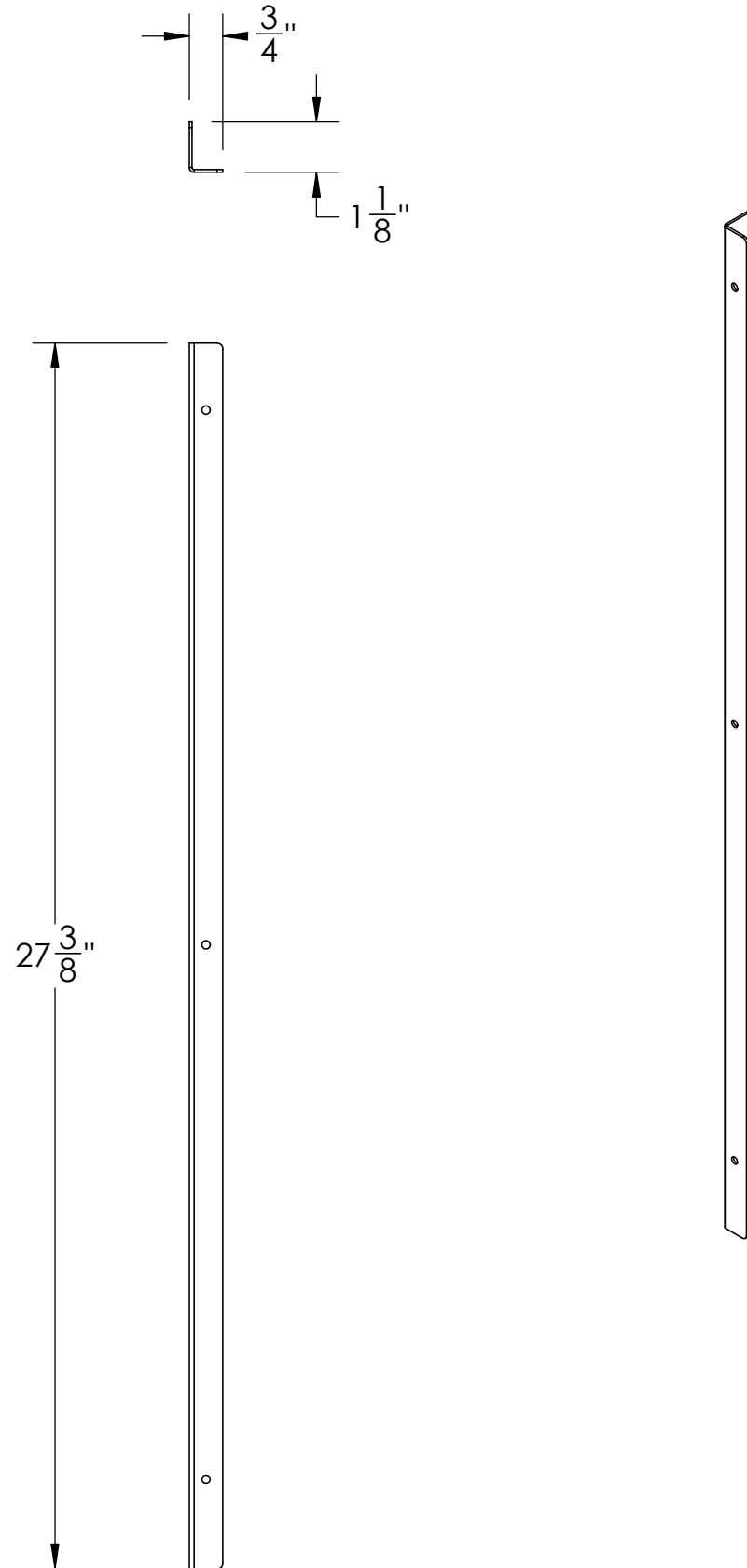
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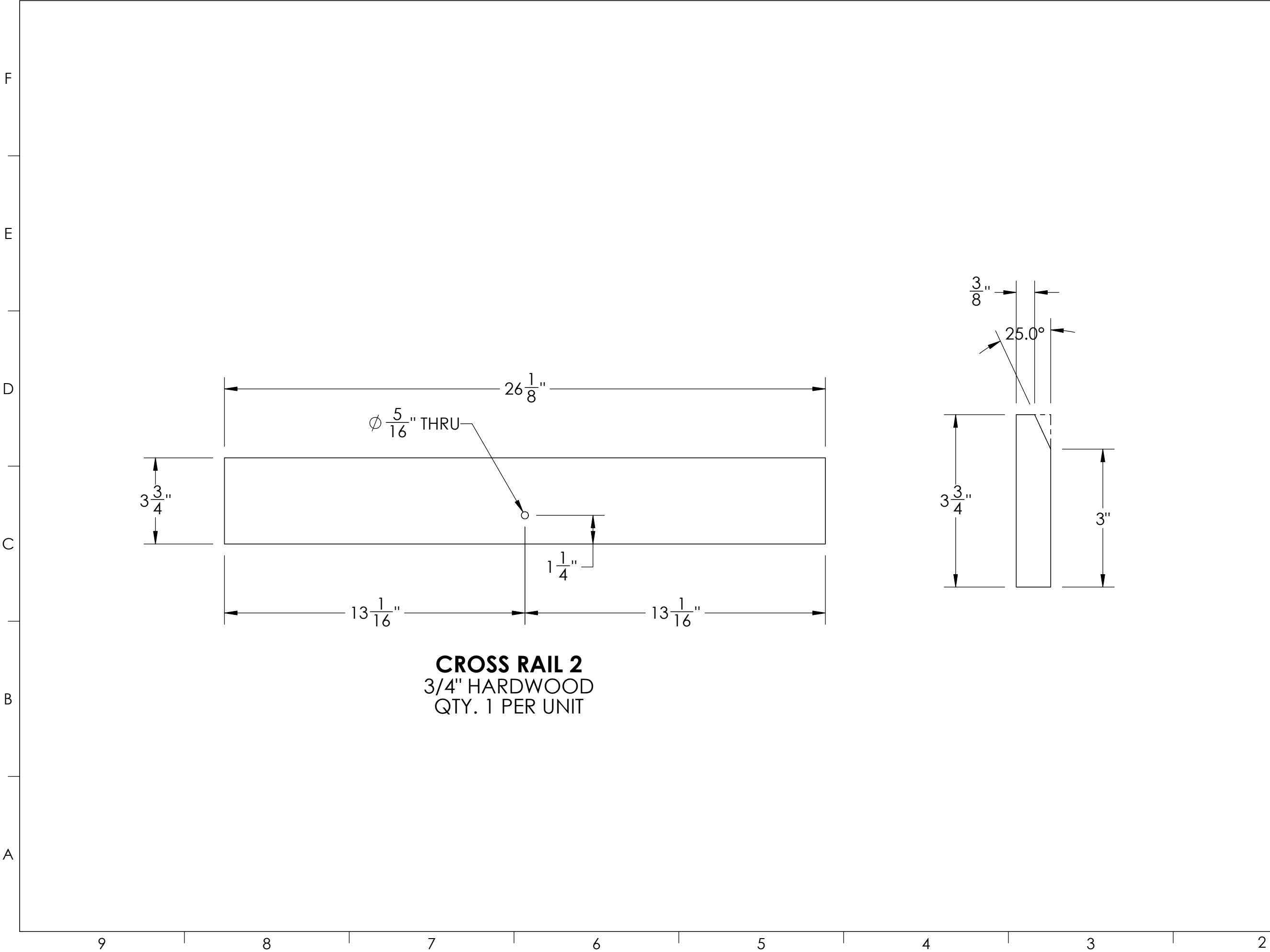
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FLAT PATTERN
16 GA. CRS





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DWG#	31389	REV.	H
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ITEM(S)	PRO BIN 24 O
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DWG TYPE:	PRODUCTION
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TITLE:	ADJUSTABLE RPC BIN 26 1/8"W x 36"D
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	MU	DATE	04-08-16
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION	DATE
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USED ON:	
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SCALE: 1:8	SHEET # 14 OF 15
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SIZE: B	TITLE BLOCK: TB-2008
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DRAWN ON:	SOLIDWORKS 2014
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ZC327	1/4-20 X 1 1/2" CARRIAGE HD. BOLT
2	2	ZA040	5/16" I.D. X 3/4" O.D. WASHER
3	1	ZD020	1/4-20 PLAIN HEX NUT

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	HARDW-3816	1/4-20X 3 1/2 CARRIAGE BOLT BGGC253500 (PURCHASED ITEM)
2	2	ZA040	WASHER 1/4" (PURCHASED ITEM)
3	1	ZD020	1/4-20 HEX NUT (PURCHASED ITEM)



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DWG#	31389	REV.	H
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ITEM(S)	PRO BIN 24 O
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DWG TYPE:	PRODUCTION
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TITLE:	ADJUSTABLE RPC BIN 26 1/8"W x 36"D
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	MU	DATE	04-08-16
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION		DATE	
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USED ON:

SCALE: 2:1	SHEET # 15 OF 15
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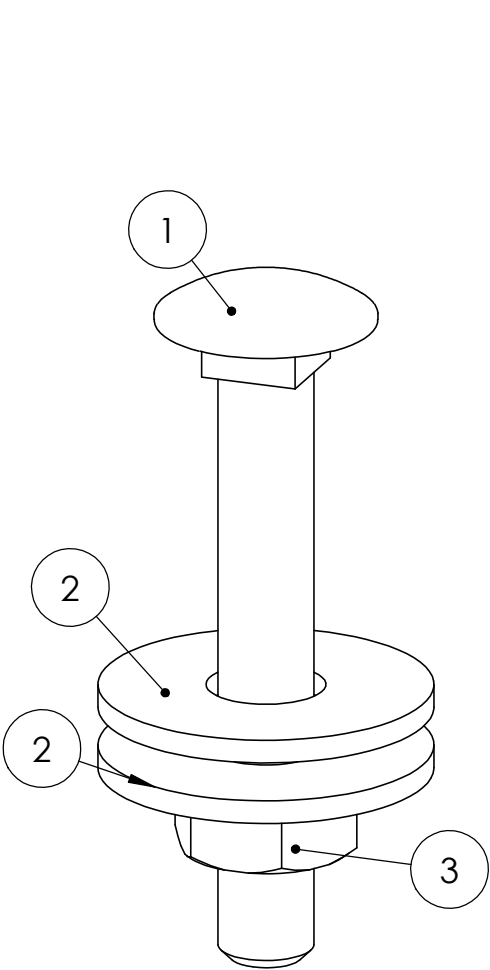
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DRAWN ON:	SOLIDWORKS 2014
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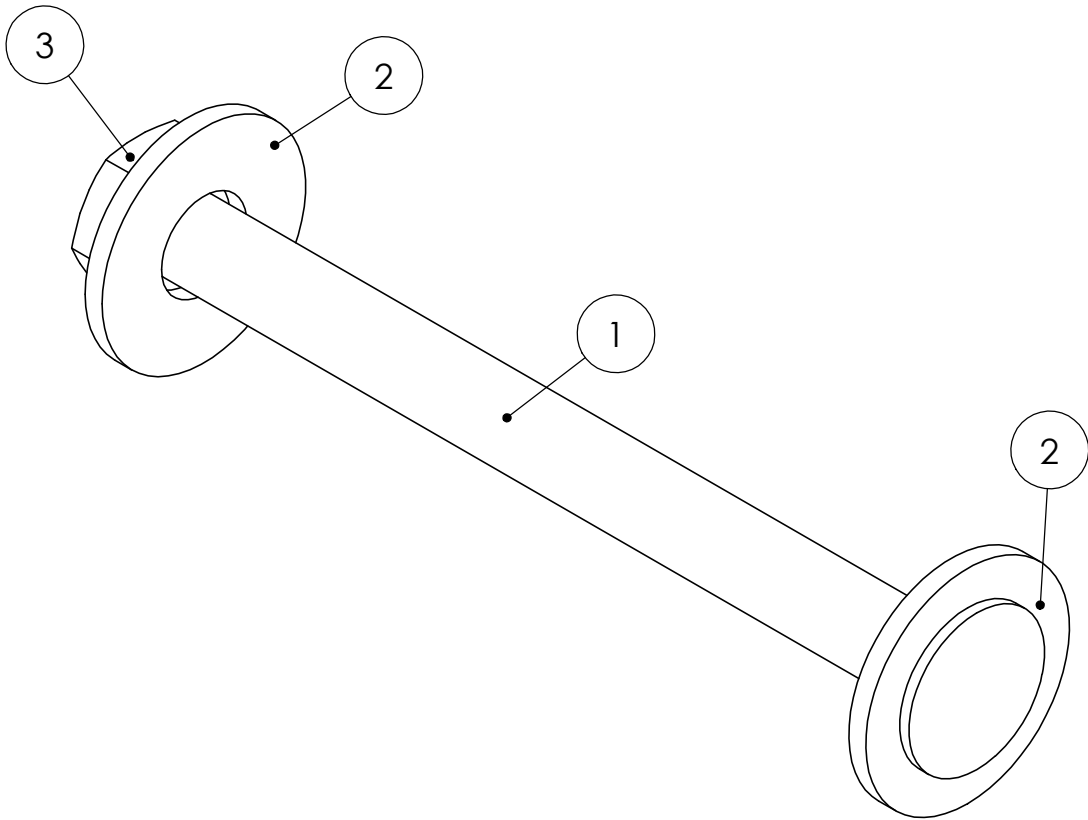
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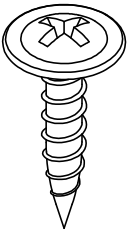
DO NOT SCALE DRAWING



SUPPORT BAR BOLT ASSEMBLY
QTY 2 PER UNIT



BOLT ASSEMBLY
QTY 3 PER UNIT



ZB201
SCREW, PHIL PAN HD BLACK
6 X 1/2 3K/BOX #010.83.041
QTY 16 PER UNIT